



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-041
Job Sheet 168851



Part No: D4436-041

Job Qty: 2 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC
verified by:JLM IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/29/17	0.00	0.00	Start Up Container		FF
100	Small Fab	2 pcs		11/30/17	0.15	0.64	Small Fab		FF DAS
110	QC	2 pcs		11/30/17	0.00	0.00	QC5		38
160	Packaging	2 pcs		11/30/17	0.00	0.00	Packaging3	Stelg	9-89
170	QC21-SA	2 Ea		11/30/17	0.00	0.00	QC21		DAS 21 JAN 10 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	GA AN525-832R6 Fm 1367038 ⑤	8	99	0	0
	091 D4435-043 F163175	2	8	0	0
	621 D4436-043 - 5025281	2	0	0	0
	620 D4436-045 F163464	2	2	0	0
	GA D4440-1 5025162	2	2	0	0

Part Specifications

Specifications could not be found.

Plex 11/24/17 9:19 AM dart.poulin.mario

AN 525-832R6 — Fm 138084-4 ③

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
Job No: 168851 Mfg Date: 01/09/18 Start up Operation D4436-041 Operation: Revision: Change No: PART NO: D4436-041 Aft Bracket Assembly S030431 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
Environment ☐ Desi ☐ Doc/D ☐ Equip/Too ☐ Handling ☐ Ma ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Wave/Twist in Tube ☐ Marks/Chatter ☐ Drill holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																	
OTHER : _____																					